FIG.1

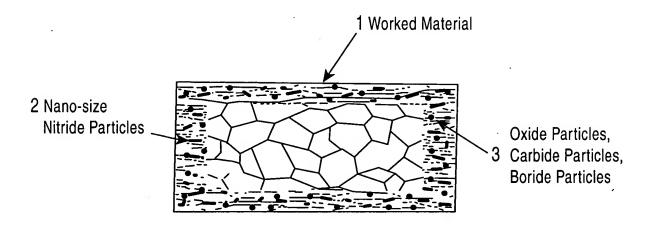
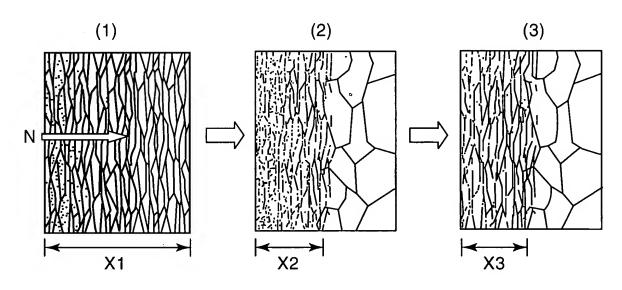


FIG.2



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FIG.3(a)
Material After Second Nitriding

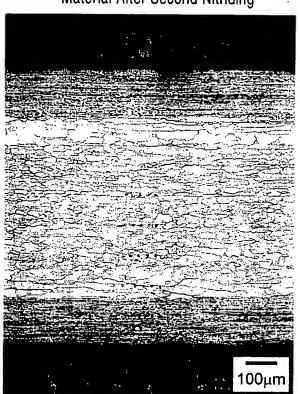


FIG.3(b)
Material After Fourth Nitriding

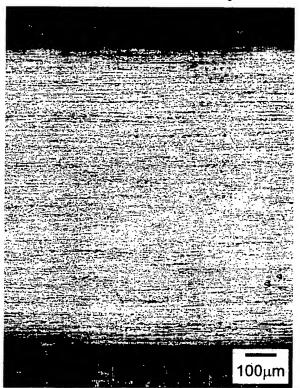
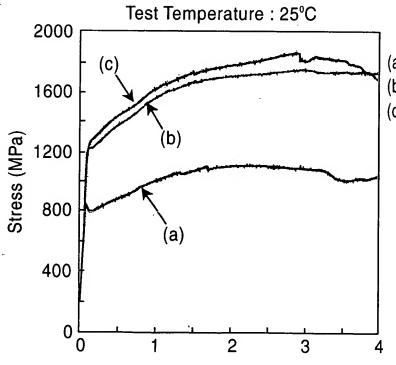


FIG.4



- (a): Material After Recrystallization
- (b): Material After Second Nitriding
- (c): Material After Fourth Nitriding